

TITLE: PROGRAMMABLE ARRAY LOGIC OR MEMORY DEVICES WITH ASYMMETRICAL TUNNEL BARRIERS

INVENTORS NAME: Leonard Forbes et al.

DOCKET NO.: 1303.020US1

1/18

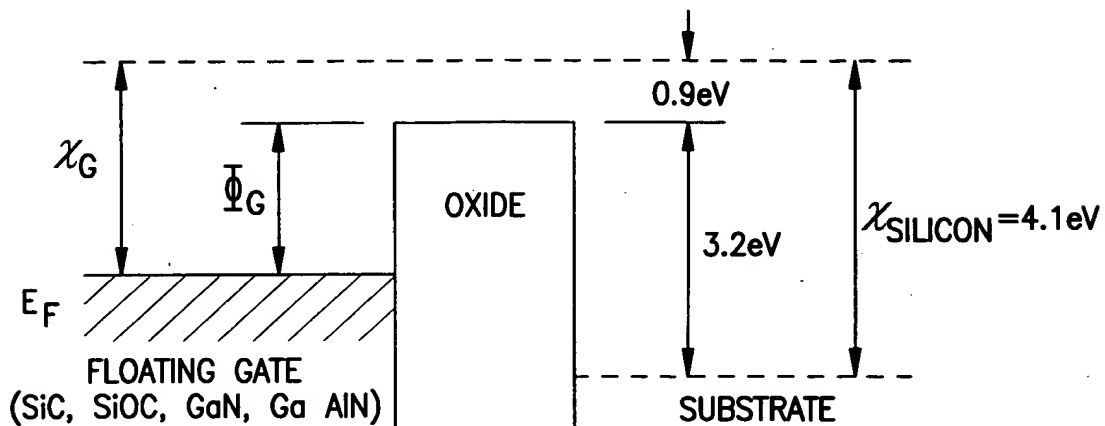


FIG. 1A  
(PRIOR ART)

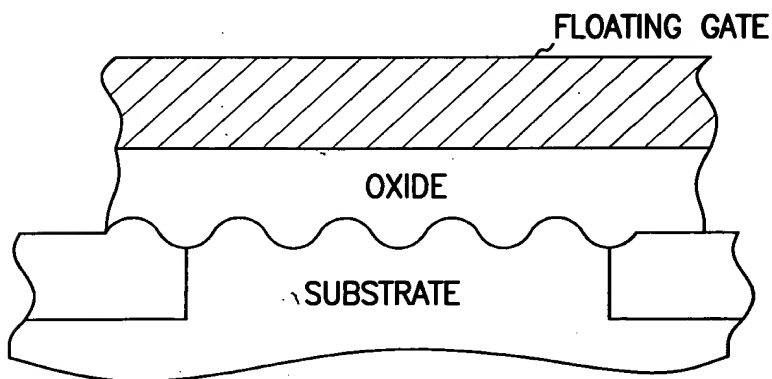


FIG. 1B  
(PRIOR ART)

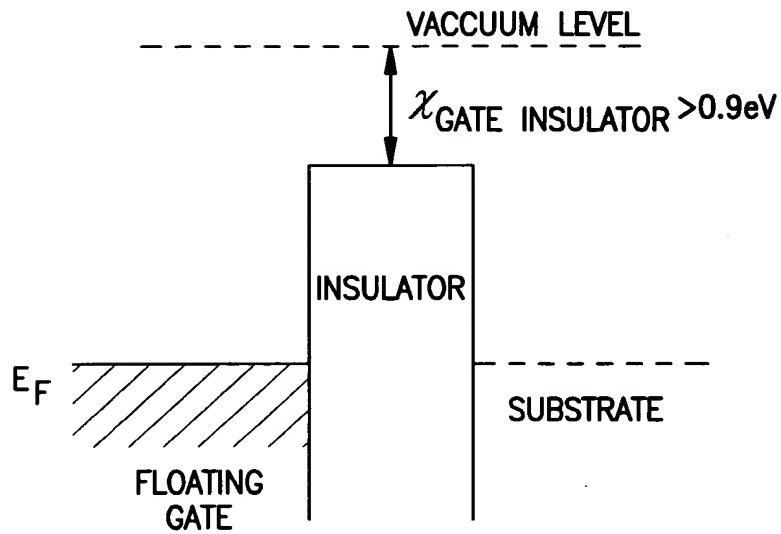


FIG. 1C  
(PRIOR ART)

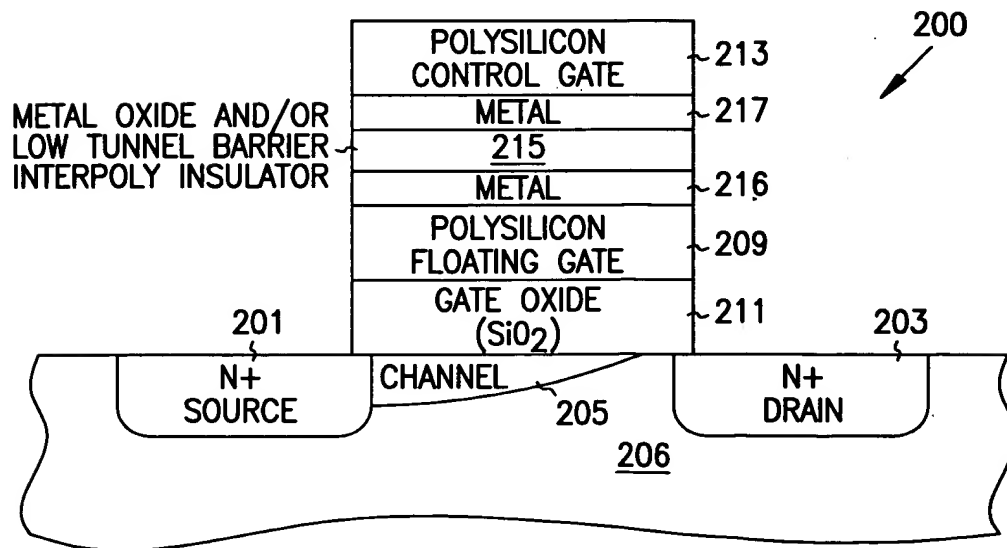


FIG. 2

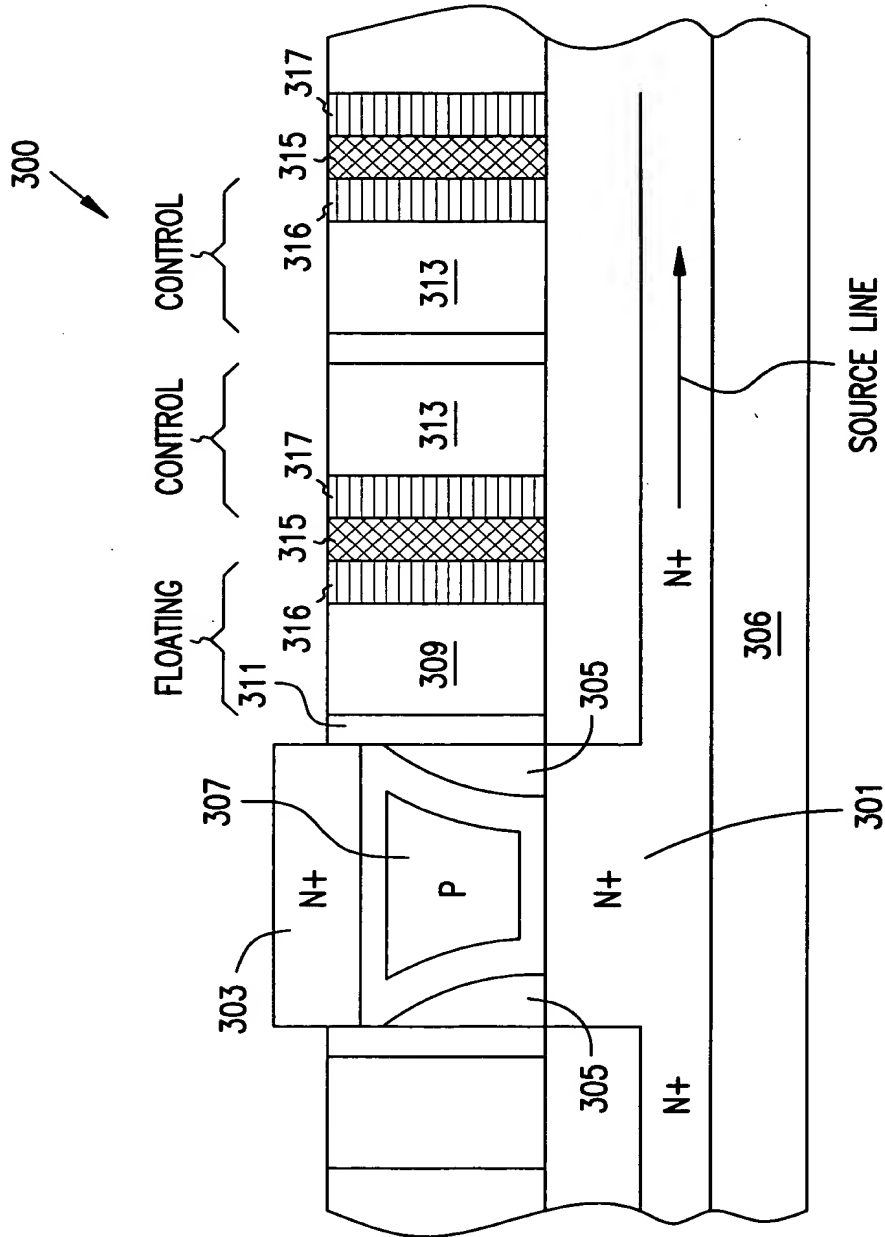


FIG. 3

FIG. 4

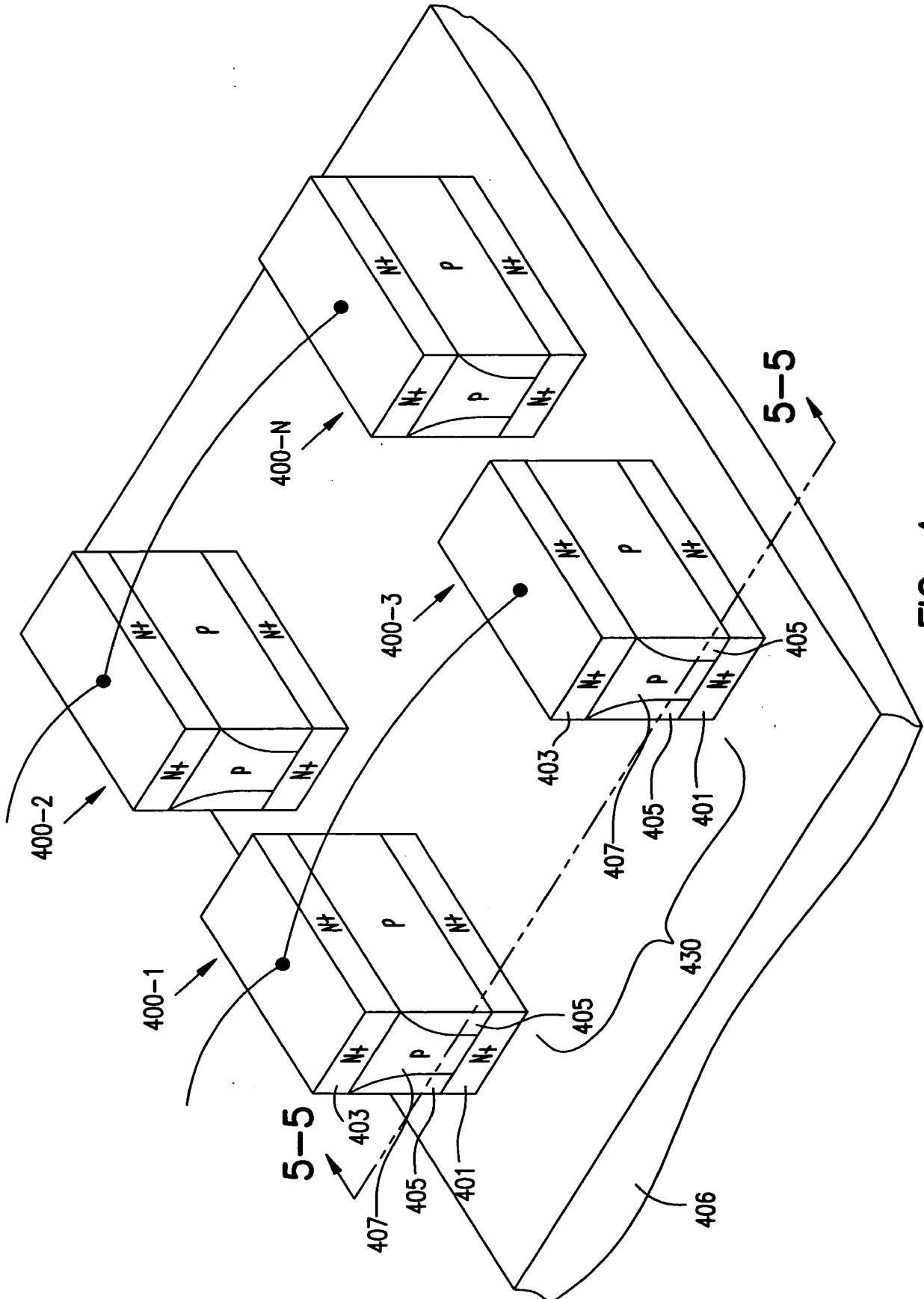
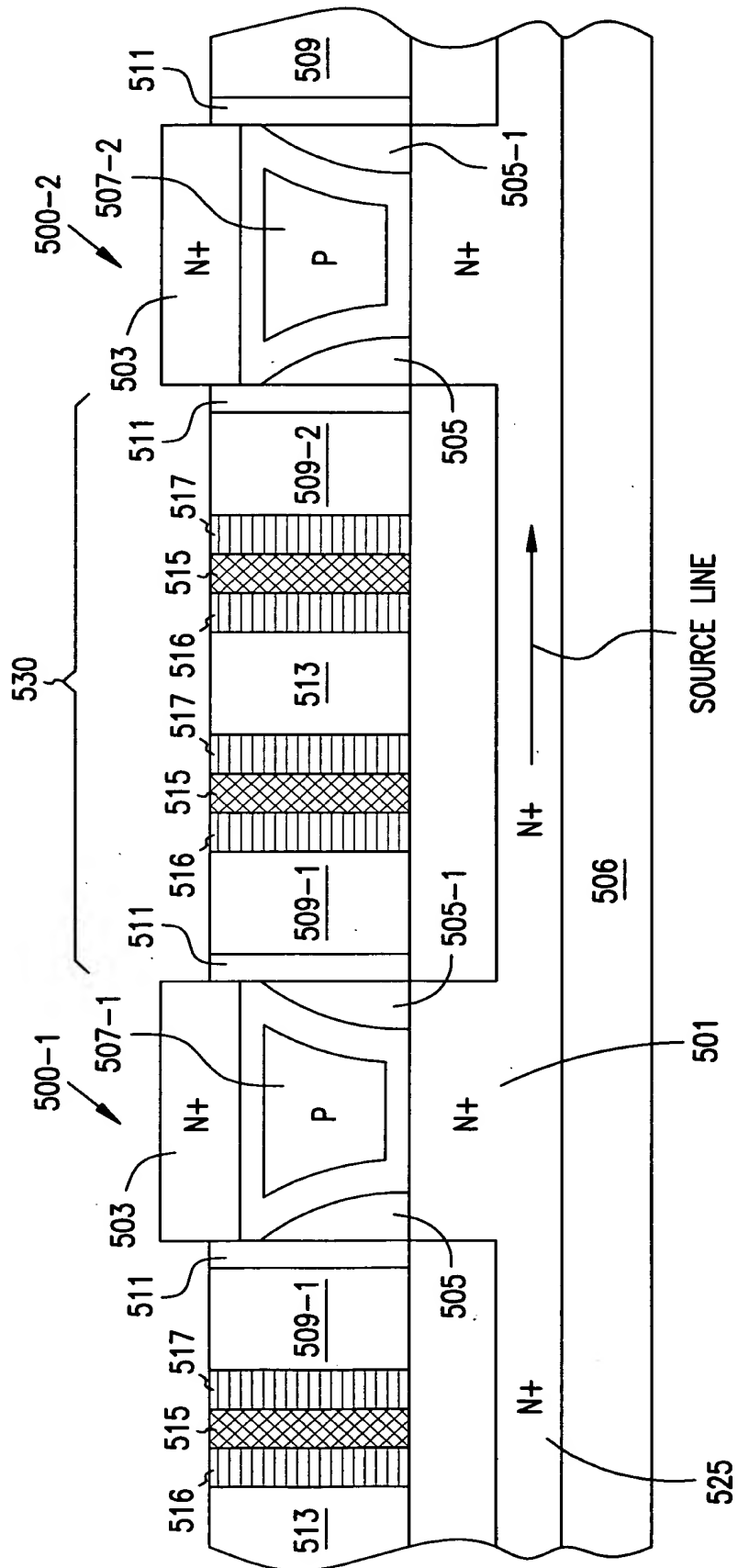


FIG. 4



**FIG. 5A**

FIG. 5B

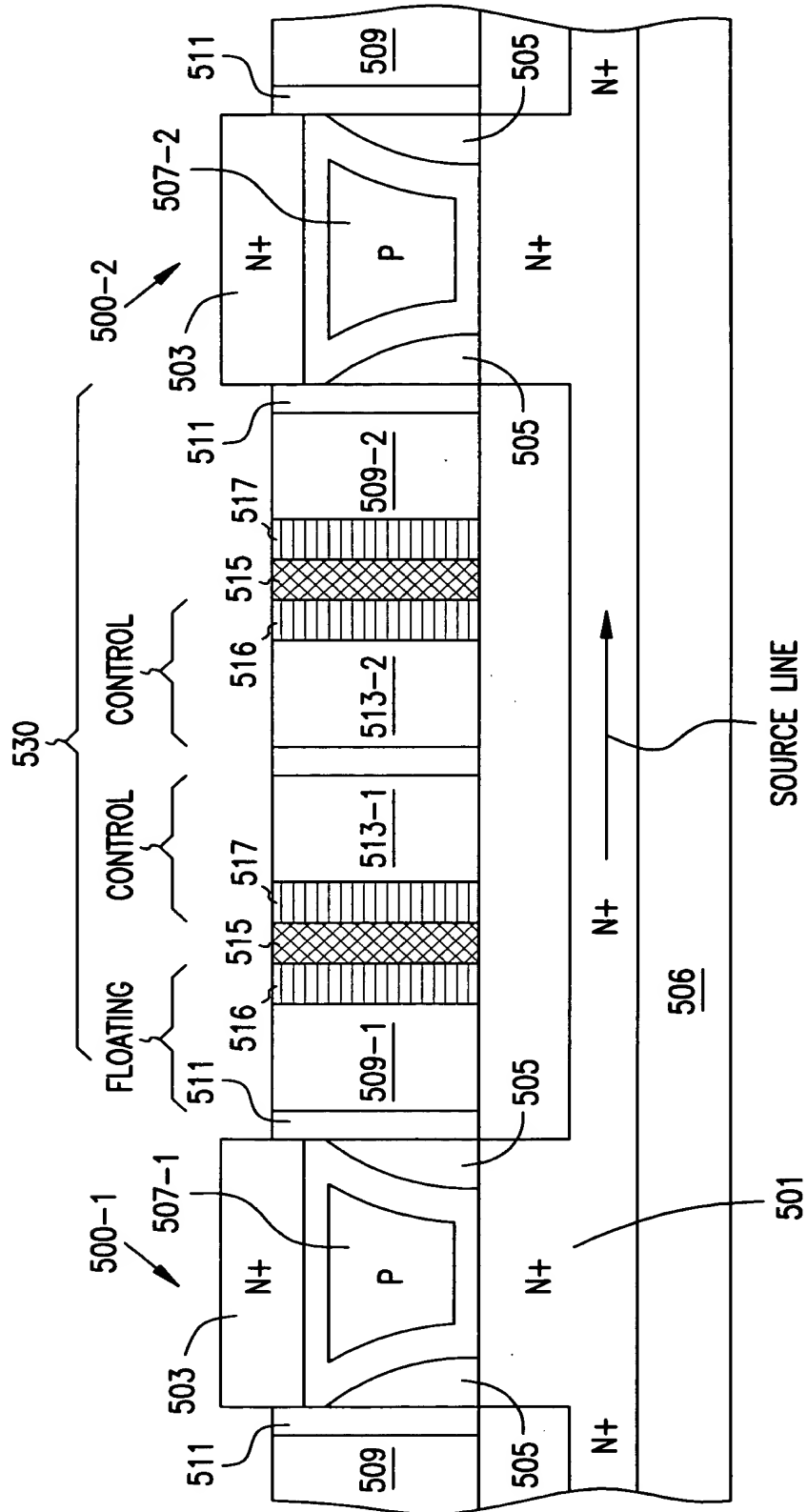
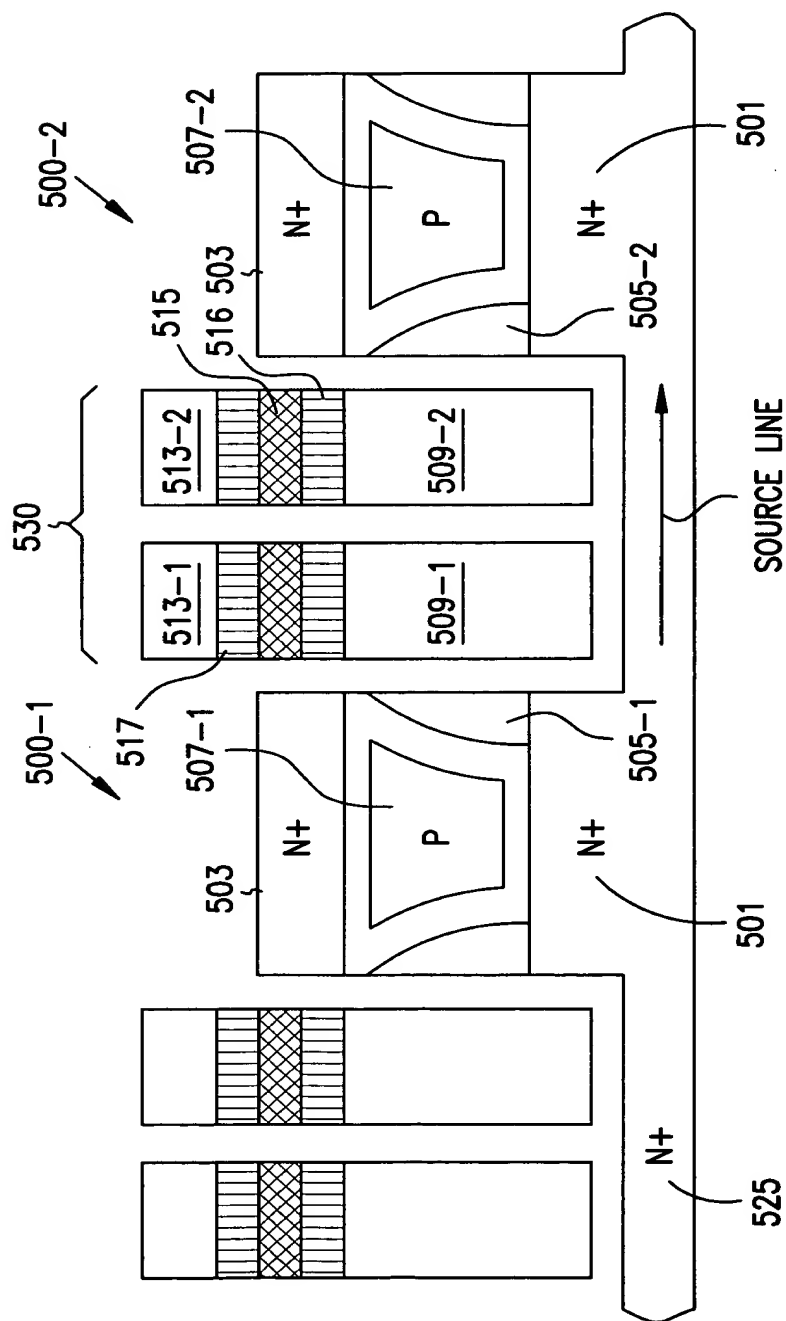


FIG. 5B



[illegible]

**FIG. 5D**



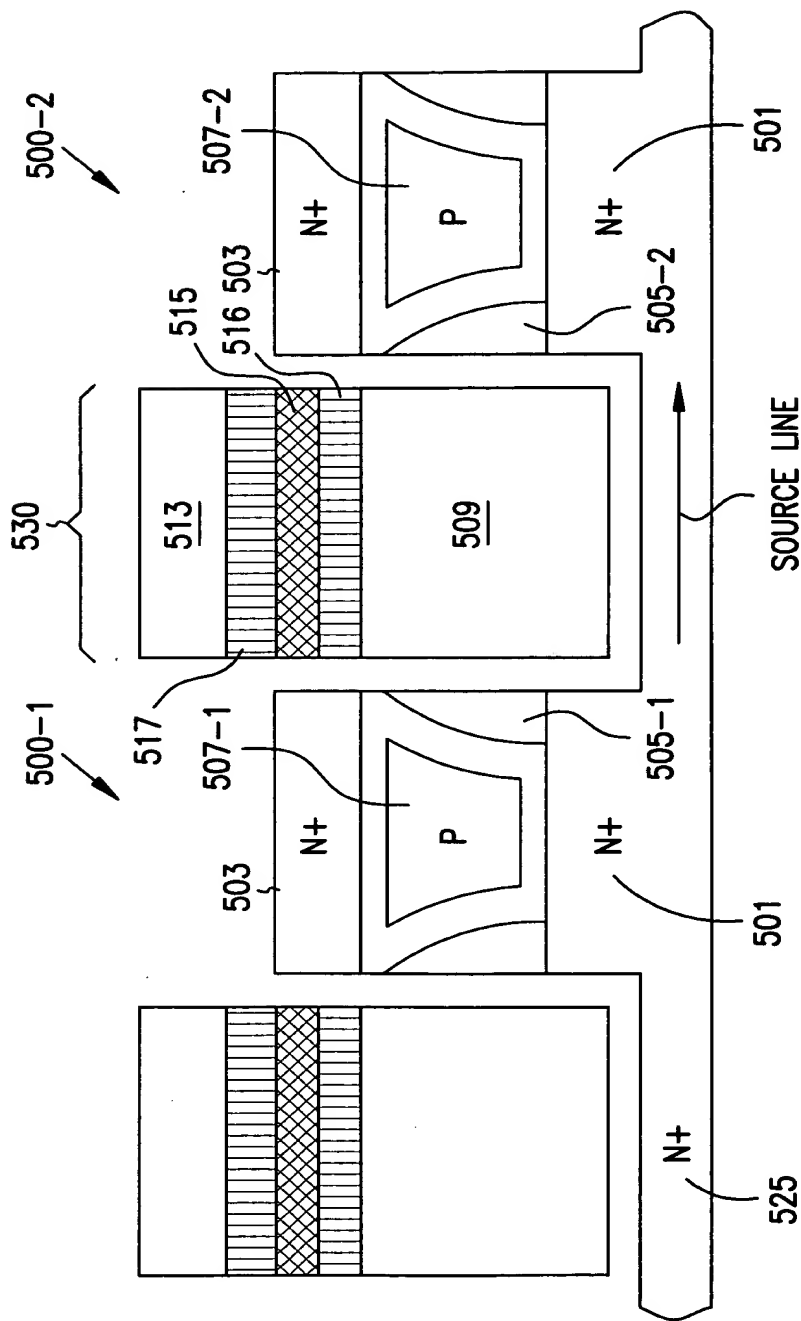


FIG. 5E

FIG. 6A

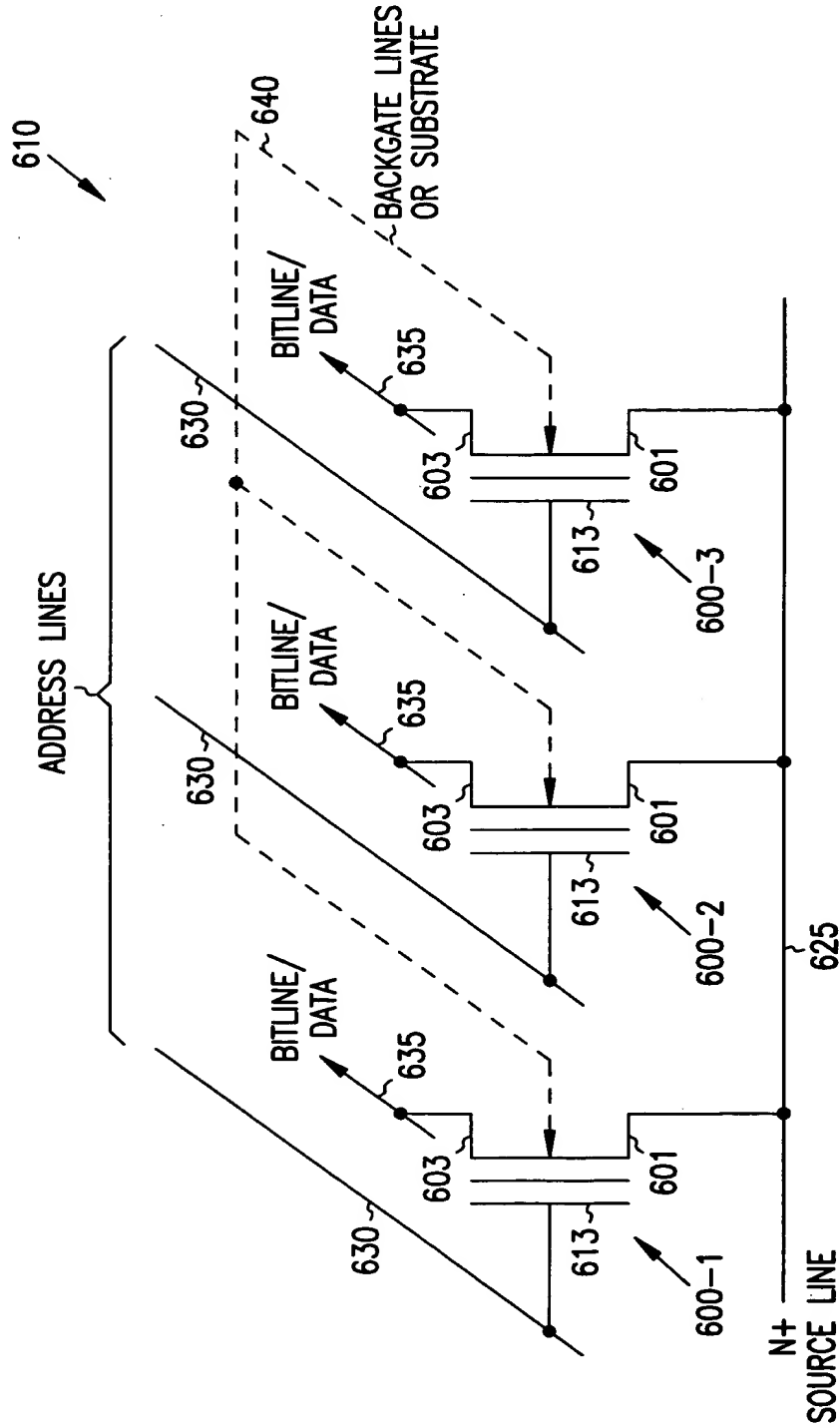


FIG. 6A

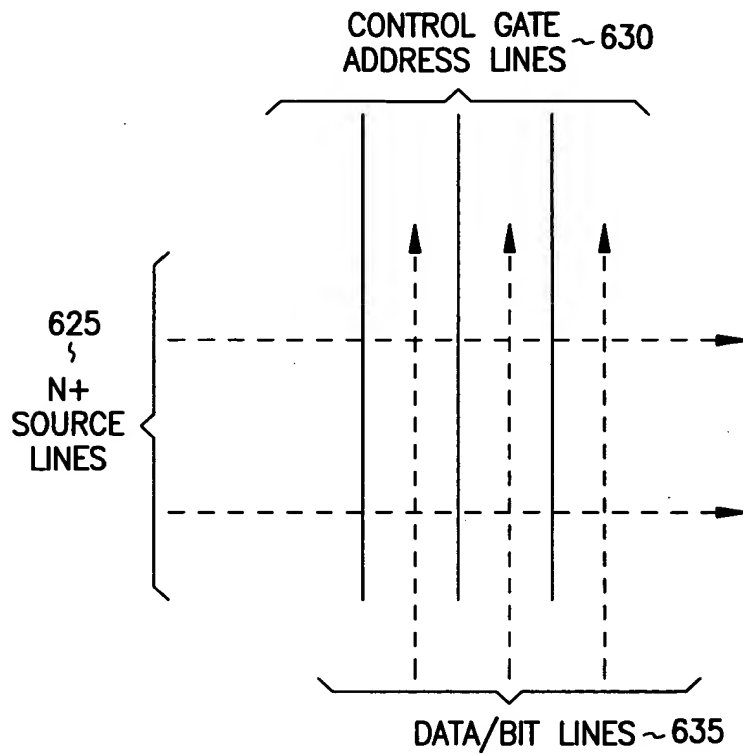


FIG. 6B

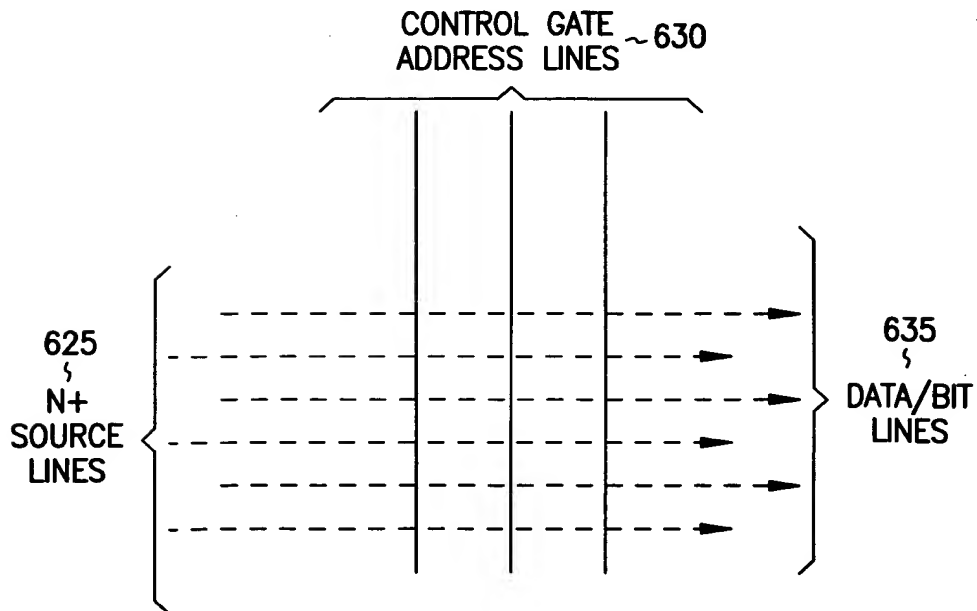


FIG. 6C

1303.020US1-11/18

TITLE: PROGRAMMABLE ARRAY LOGIC OR MEMORY DEVICES WITH SYMMETRICAL TUNNEL BARRIERS

INVENTORS NAME: Leonard Forbes et al.

DOCKET NO.: 1303.020US1

12/18

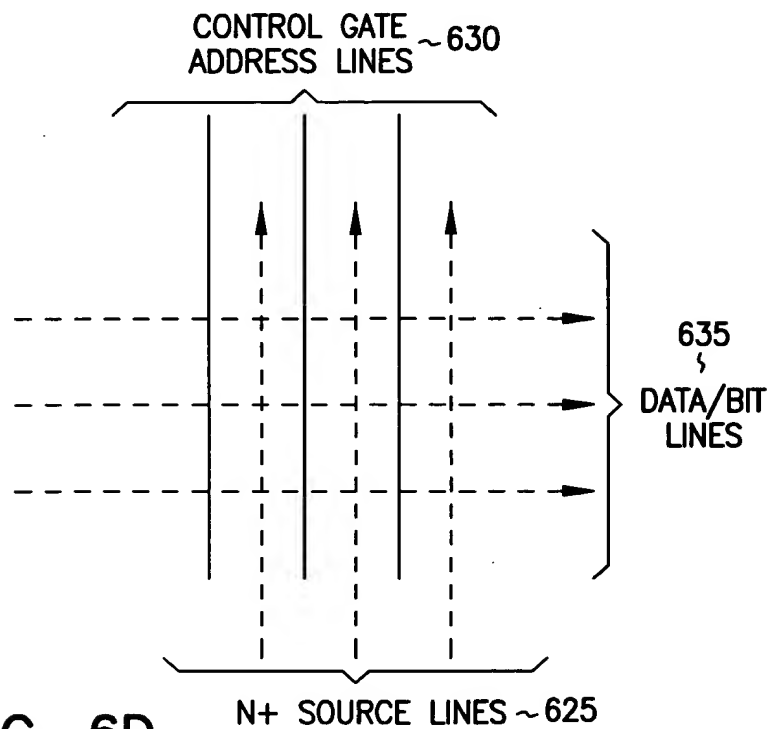


FIG. 6D

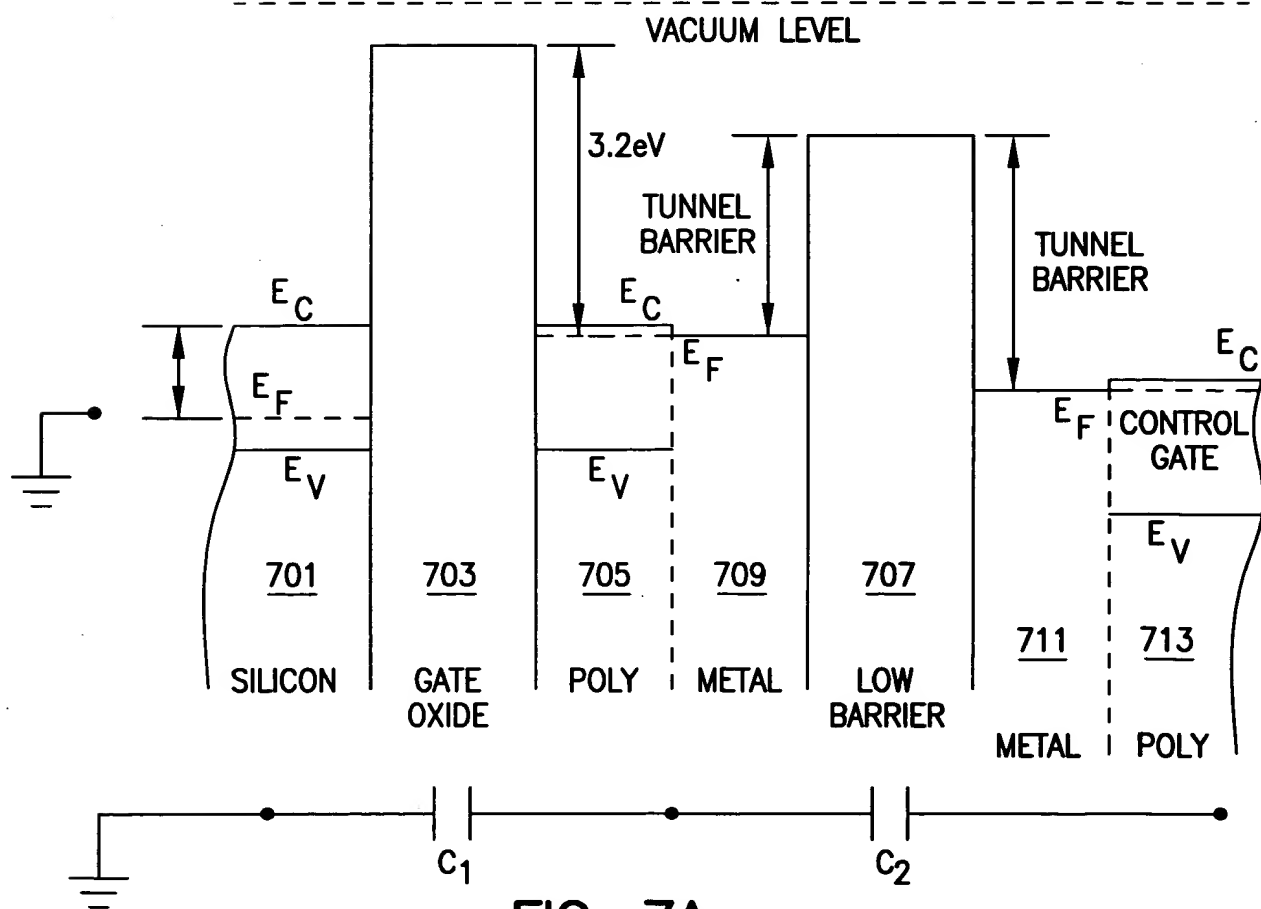


FIG. 7A

FOOEBD"4ETEH660

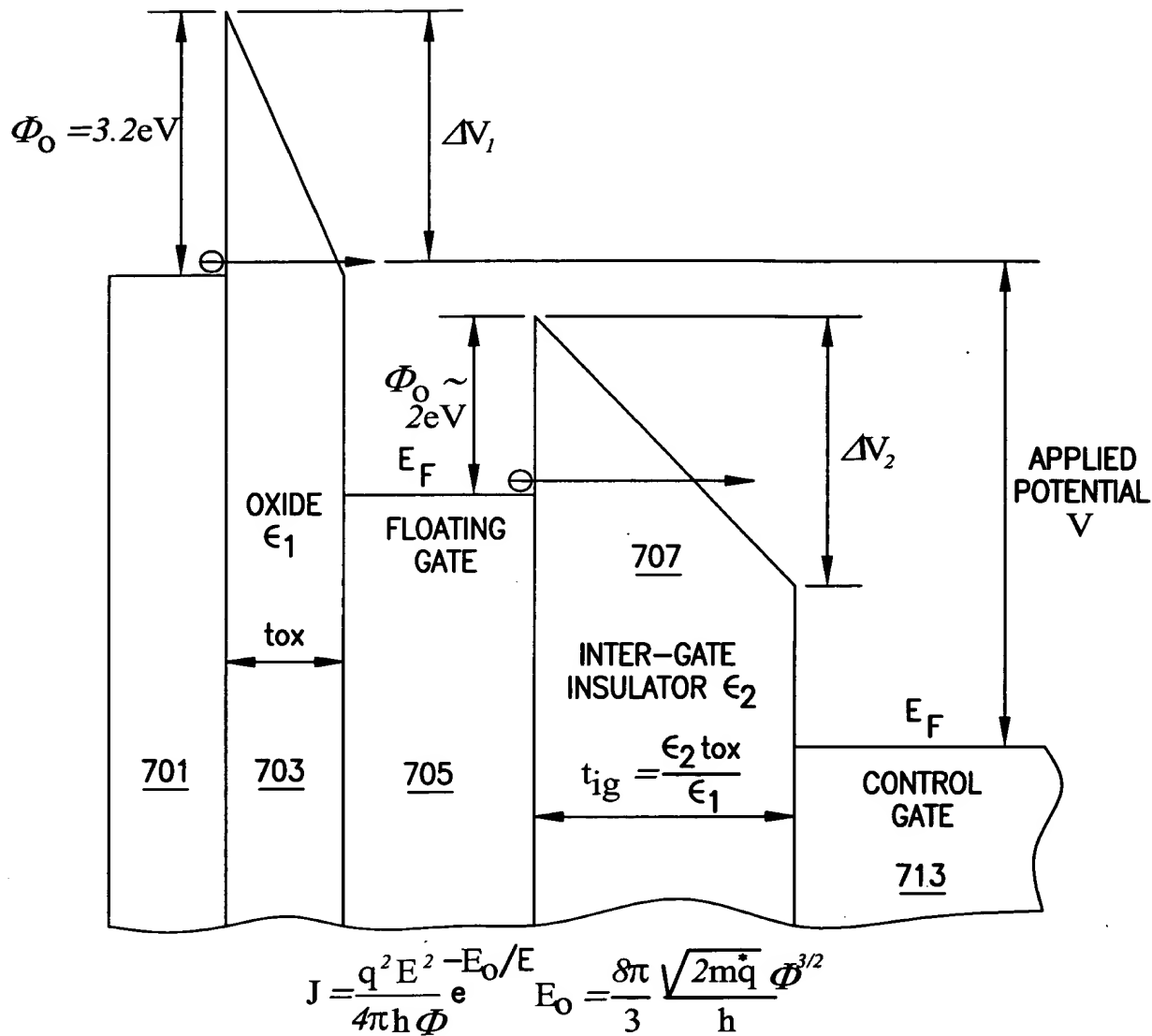


FIG. 7B

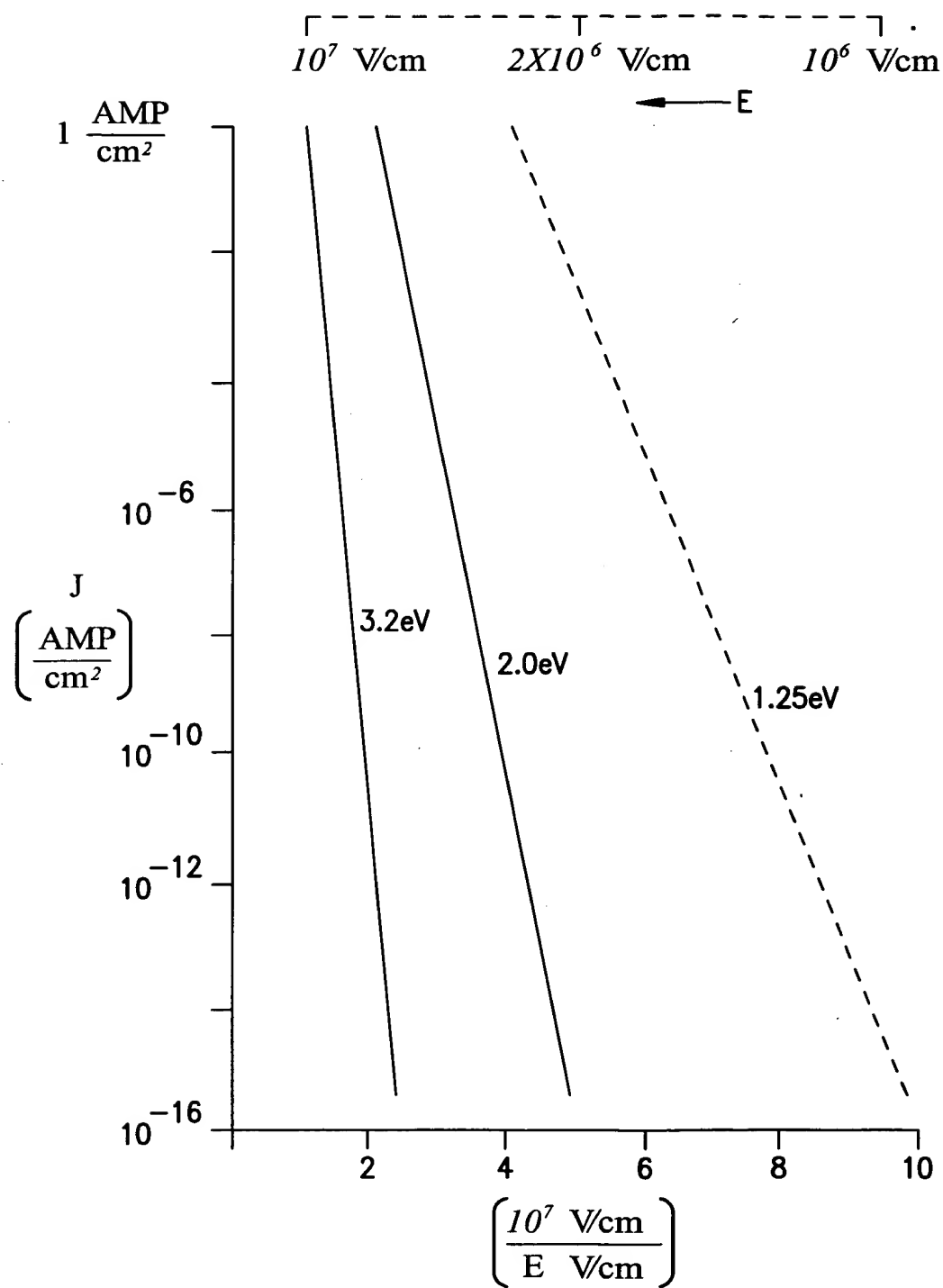


FIG. 7C

	$E_G$	$\epsilon_r$	$\epsilon_\infty$	$\chi$	$\phi_o$ (Pt)	$\phi_o$ (Al)
<b><u>Conventional Insulators</u></b>						
SiO <sub>2</sub>	~ 8 eV	4	2.25	0.9 eV		3.2 eV
Si <sub>3</sub> N <sub>4</sub>	~ 5 eV	7.5	3.8			2.4 eV
<b><u>Metal Oxides</u></b>						
Al <sub>2</sub> O <sub>3</sub>	7.6 eV	9 to 11	3.4			~ 2 eV
NiO						
<b><u>Transition Metal Oxides</u></b>						
Ta <sub>2</sub> O <sub>5</sub>	4.65 - 4.85		4.8	3.3	2.0	0.8 eV
TiO <sub>2</sub>	6.8	30 80	7.8	3.9	est. 1.2 eV	
ZrO <sub>2</sub>	5 - 7.8	18.5 25	4.8	2.5		1.4
Nb <sub>2</sub> O <sub>5</sub>	3.1	35-50				
Y <sub>2</sub> O <sub>3</sub>	6		4.4			2.3
Gd <sub>2</sub> O <sub>3</sub>						
<b><u>Perovskite Oxides</u></b>						
SrBi <sub>2</sub> Ta <sub>2</sub> O <sub>3</sub>	4.1		5.3	3.3	2.0	0.8 eV
SrTiO <sub>3</sub>	3.3		6.1	3.9	1.4	0.2 eV
PbTiO <sub>3</sub>	3.4		6.25	3.5	1.8	0.6 eV
PbZrO <sub>3</sub>	3.7		4.8		est. 1.4 eV	0.2 eV

FIG. 9

TITLE: PROGRAMMABLE ARRAY LOGIC OR MEMORY DEVICES WITH ASYMMETRICAL TUNNEL BARRIERS

INVENTORS NAME: Leonard Forbes et al.

DOCKET NO.: 1303.020US1

16/18

Metal	Oxygen Solub.**, at. %	Oxide Stability Range***	Semicond. Type	Structure Temp.	Transform Temp., °C
Ta	0.8	TaO <sub>4.7-5.0</sub>	n	Orthorhom.	t.p. 1350
Ti	28	TiO <sub>3.82-5.0</sub>	n	Rutile	m.p. 1920
Zr	29	ZrO <sub>3.66-5.0</sub>	n	Monoclinic	t.p. 1170
Nb	2.3	Nb <sub>2</sub> O <sub>4.86-5.0</sub>	n	Monoclinic	m.p. 1495
Al	v. small	Al <sub>2</sub> O <sub>2.999-3.0</sub>	n	Corundum	m.p. 2050
Pb	v. small	PbO	(p)	Orthorhom.	m.p. 885
Si	v. small	SiO <sub>2</sub>	n or p	Tetra. (Cyst.)	m.p. 1713

FIG. 10

Metal	Work Function, eV		
	From C-V	From Photoresponse	From Vacuum
Cs			2.2
Eu			2.5
Sm			2.7
Li			2.9
Ca			3.0
Al	4.1	4.1	4.25
Cu	4.7	4.7	4.25
Au	5.0	5.0	4.8
Ag	5.1	5.05	4.3
Ti			4.3
Mo			4.7
Rh			5.1
Ir			5.3
Pt			5.8
Se			5.9

FIG. 11

1303.020US1-44134-00001



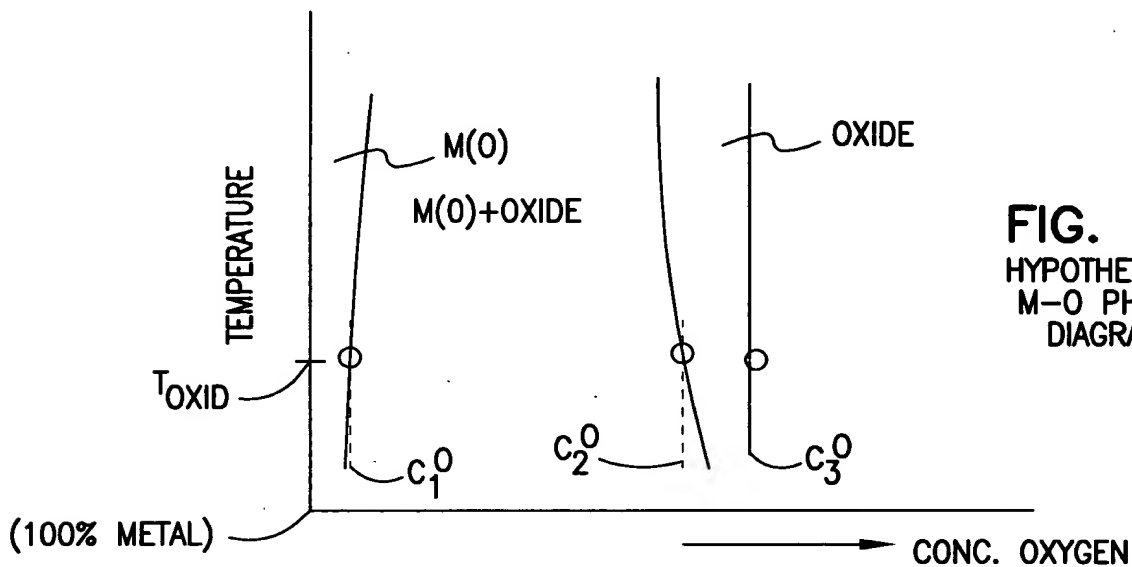
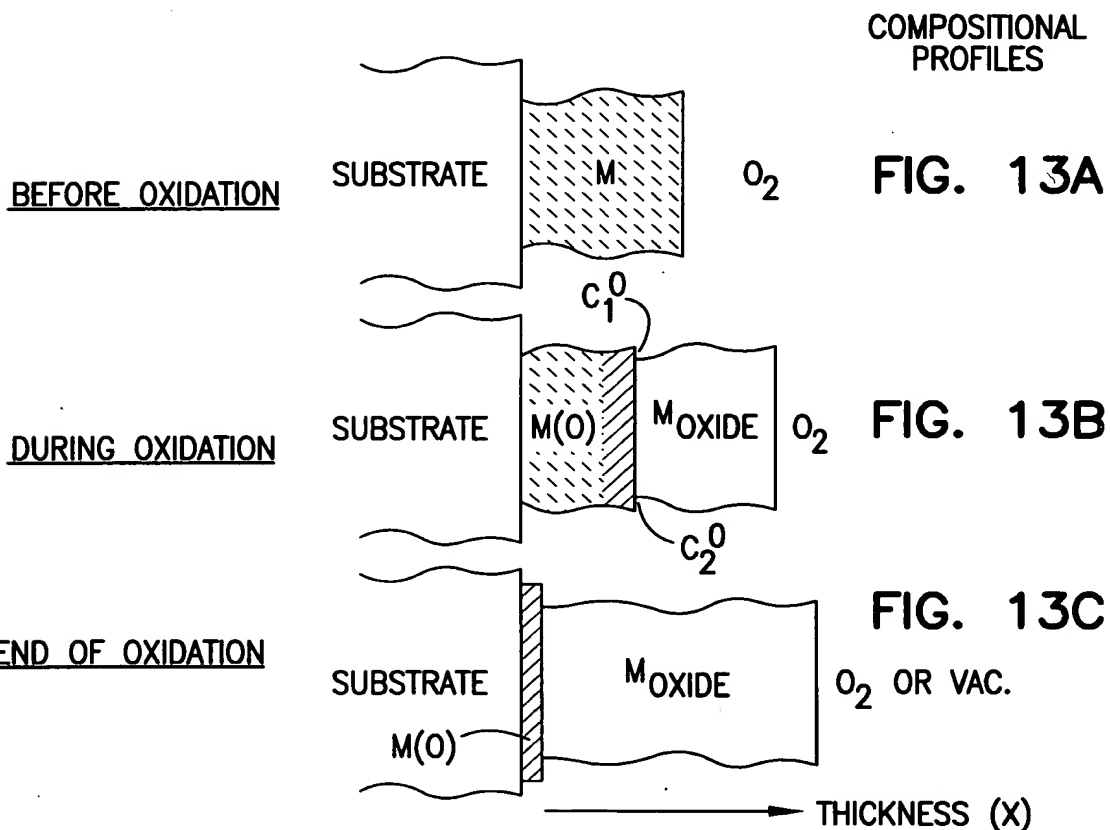


FIG. 12  
HYPOTHETICAL  
M-O PHASE  
DIAGRAM



COMPOSITIONAL  
PROFILES

FIG. 13A

FIG. 13B

FIG. 13C

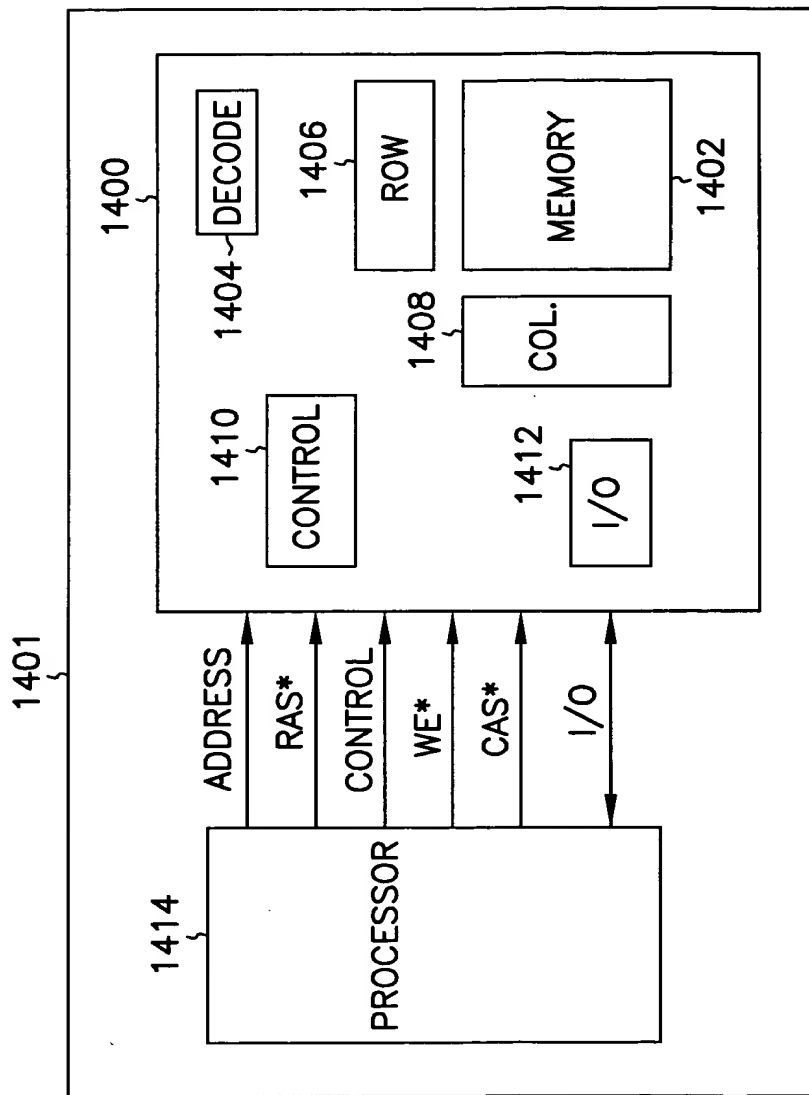


FIG. 14